

## 1、Description

Designed primarily for industrial and consumer applications for full wave control of ac loads such as appliance controls, heater controls, motor controls, and other power switching applications.

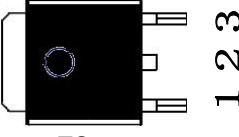

## 2、Applications

- Power gate Switching
- appliance control
- heater control
- motor control

## 3、Features

- Blocking voltage to 800V
- On-state RMS current to 8A
- Ultra low gate trigger current
- Low cost package.

## 4、Pinning information

| PIN | Description            | Simplified outline  | Symbol  |
|-----|------------------------|---|---|
| 1   | main terminal 1 ( T1 ) | <br>TO-252 |  |
| 2   | main terminal 2 ( T2 ) |   |   |
| 3   | gate ( G )             |   |   |
| tab | main terminal          |   |   |

## 5、Quick reference data

| SYMBOL              | PARAMETER                            | MAX | UNIT |
|---------------------|--------------------------------------|-----|------|
| $V_{DRM}$ $V_{RRM}$ | Repetitive peak off-state voltages   | 800 | V    |
| $I_{T(RMS)}$        | RMS on-state current                 | 8   | A    |
| $I_{TSM}$           | Non-repetitive peak on-state current | 80  | A    |

## 6、Thermal characteristics

| SYMBOL          | PARAMETER   | CONDITIONS  | MIN | TYP | MAX  | UNIT |
|-----------------|---|-------------|-----|-----|------|------|
| $R_{\theta JC}$ | Thermal resistance<br>junction to case  |             | -   | -   | 2.0  | °C/W |
| $R_{\theta JA}$ | Thermal Resistance, Junction to Ambient                                       |             | -   | -   | 62.5 | °C/W |
| $T_L$           | Maximum Lead Temperature for Soldering Purposes 1/8" from case for 10 Seconds | in free air |     | -   | 260- | °C   |

## 7、Limiting value

Limiting values in accordance with the Maximum System(IEC 134).

| SYMBOL                 | PARAMETER  | CONDITIONS  | MIN | TYP | MAX       | UNIT                   |
|------------------------|--|---|-----|-----|-----------|------------------------|
| $V_{DRM}$<br>$V_{RRM}$ | Repetitive peak off-state voltages                           |   | -   |     | 800       | V                      |
| $I_{T(RMS)}$           | RMS on-state current   | Full Cycle Sine Wave 50 to 60 Hz<br>( $T_C = 80^\circ\text{C}$ )              | -   |     | 8         | A                      |
| $I_{TSM}$              | Non-repetitive peak Surge Current                            | One Full Cycle Sine Wave,<br>60 Hz, $T_J = 110^\circ\text{C}$                 | -   | -   | 80        | A                      |
| $I^2t$                 | $I^2t$ for fusing  | $t = 8.3\text{ ms}$   | -   | -   | 26        | $\text{A}^2\text{s}$   |
| $di_T/dt$              | Repetitive rate of rise of on-state current after triggering | $I_{TM} = 12\text{ A}$ ; $I_G = 0.2\text{ A}$ ;<br>$di_G/dt = 0.2\text{ A/s}$ |     |     |           |                        |
|                        |  |   | -   | -   | 50        | $\text{A}/\mu\text{s}$ |
|                        |  |   | -   | -   | 50        | $\text{A}/\mu\text{s}$ |
|                        |  |   | -   | -   | 50        | $\text{A}/\mu\text{s}$ |
|                        |  | T2+ G+<br>T2+ G-<br>T2- G-<br>T2- G+  | -   | -   | 10        | $\text{A}/\mu\text{s}$ |
| $I_{GM}$               | Peak gate current  | $t \leq 2\text{ s}$ , $T_C = 80^\circ\text{C}$                                | -   | -   | $\pm 2.0$ | A                      |
| $V_{GM}$               | Peak gate voltage  | $t \leq 2\text{ s}$ , $T_C = 80^\circ\text{C}$                                | -   | -   | $\pm 10$  | V                      |
| $P_{GM}$               | Peak gate power  | $t \leq 2\text{ s}$ , $T_C = 80^\circ\text{C}$                                | -   | -   | 20        | W                      |
| $P_{G(AV)}$            | Average gate power   | $t \leq 8.3\text{ ms}$ , $T_C = 80^\circ\text{C}$                             | -   | -   | 0.5       | W                      |
| $T_{stg}$              | Storage temperature  |   | -40 | -   | 150       | $^\circ\text{C}$       |
| $T_J$                  | Operating junction temperature                               |   | -40 | -   | 110       | $^\circ\text{C}$       |

## 8、Characteristics

$T_J = 25^\circ\text{C}$  unless otherwise stated

| SYMBOL                         | PARAMETER                                    | CONDITIONS   | MIN | TYP | MAX        | UNIT                   |
|--------------------------------|--|--|-----|-----|------------|------------------------|
| <b>Static characteristics</b>  |  |  |     |     |            |                        |
| $I_{GT}$                       | Gate trigger current                         | $V_D = 12\text{ V}$ ; $I_T = 0.1\text{ A}$   |     |     |            |                        |
|                                |  | T2+ G+   | -   | 3   | 5          | mA                     |
|                                |  | T2+ G-   | -   | 3   | 5          | mA                     |
|                                |  | T2- G-   | -   | 3   | 5          | mA                     |
|                                |  | T2- G+   | -   | 5   | 10         | mA                     |
| $I_H$                          | Holding current                              | $V_D = 12\text{ Vdc}$ , Initiating Current = $\pm 200\text{ mA}$ , Gate Open   | -   | -   | 15         | mA                     |
| $V_{TM}$                       | On-state voltage                             | $I_{TM} = \pm 11\text{ A Peak}$ , Pulse Width $\leq 2\text{ ms}$ , Duty Cycle $\leq 2\%$   | -   | 1.3 | 1.8        | V                      |
| $V_{GT}$                       | Gate trigger voltage                         | $V_D = 12\text{ V}$ ; $I_T = 0.1\text{ A}$   |     |     |            |                        |
|                                |  | MT2(+), G(+); MT2(+), G(-); MT2(-), G(-)<br>MT2(-), G(+)   | -   | -   | 2.0<br>2.5 | V<br>V                 |
| $V_{GD}$                       | Gate Non-Trigger Voltage (Continuous dc)     | $V_D = 12\text{ V}$ , $T_C = 110^\circ\text{C}$ , $R_L = 100\text{ }\Omega$ )<br>All Four Quadrants  | 0.2 | -   | -          | V                      |
| <b>Dynamic Characteristics</b> |  |  |     |     |            |                        |
| $dv_D/dt$                      | Critical rate of rise of off-state voltage   | $V_D = \text{Rated } V_{DRM}$ , Exponential Waveform, $T_C = 110^\circ\text{C}$  | -   | 25  | -          | $\text{V}/\mu\text{s}$ |
| $dv_D/dt(c)$                   | Critical Rate of Rise of Commutation Voltage | $V_D = \text{Rated } V_{DRM}$ , $I_{TM} = 11.3\text{ A}$ ,<br>Commutating $di/dt = 4.1\text{ A/ms}$ , Gate Unenergized, $T_C = 80^\circ\text{C}$ |     | 5.0 | -          | $\text{V}/\mu\text{s}$ |
| $t_{gt}$                       | Gate controlled turn-on time                 | $V_D = \text{Rated } V_{DRM}$ , $I_{TM} = 16\text{ A Peak}$ , $I_G = 30\text{ mA}$   | -   | 1.5 | -          | $\mu\text{s}$          |

## 9. Electrical Characteristics Curve

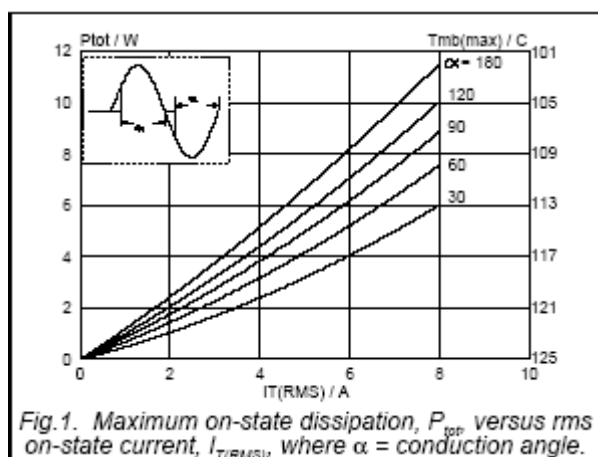


Fig.1. Maximum on-state dissipation,  $P_{top}$ , versus rms on-state current,  $I_{T(RMS)}$ , where  $\alpha$  = conduction angle.

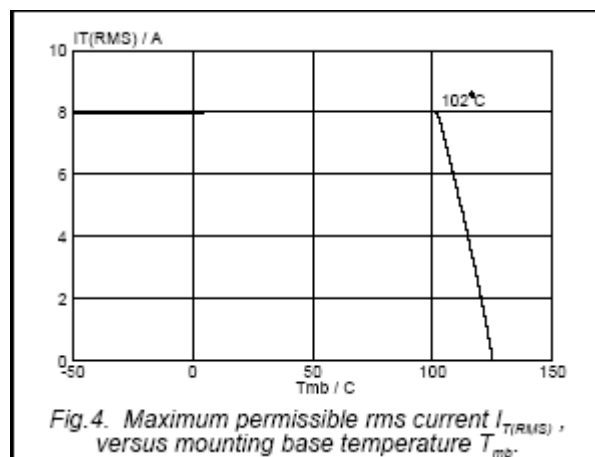


Fig.4. Maximum permissible rms current  $I_{T(RMS)}$ , versus mounting base temperature  $T_{mb}$ .

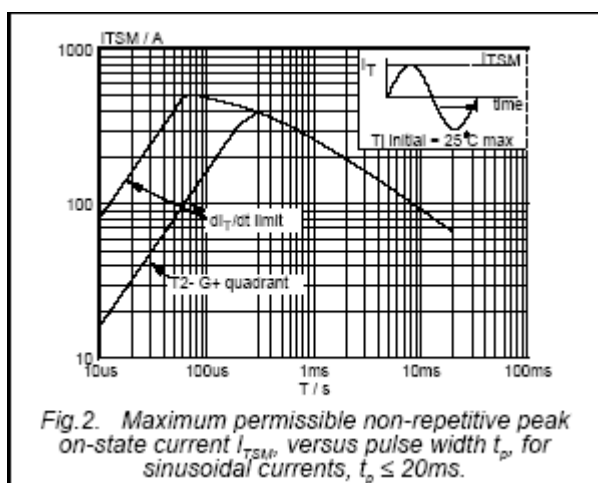


Fig.2. Maximum permissible non-repetitive peak on-state current  $I_{TSM}$ , versus pulse width  $t_p$ , for sinusoidal currents,  $t_p \leq 20\text{ms}$ .

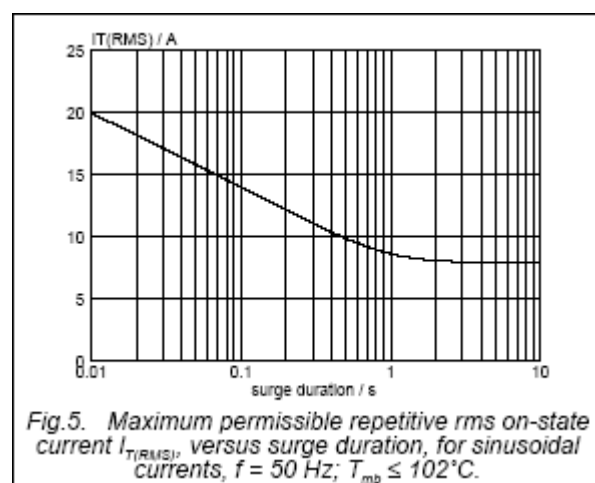


Fig.5. Maximum permissible repetitive rms on-state current  $I_{T(RMS)}$ , versus surge duration, for sinusoidal currents,  $f = 50\text{ Hz}$ ;  $T_{mb} \leq 102^\circ\text{C}$ .

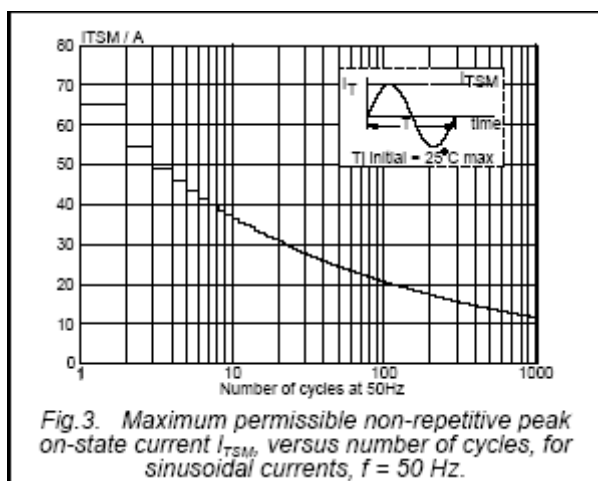


Fig.3. Maximum permissible non-repetitive peak on-state current  $I_{TSM}$ , versus number of cycles, for sinusoidal currents,  $f = 50\text{ Hz}$ .

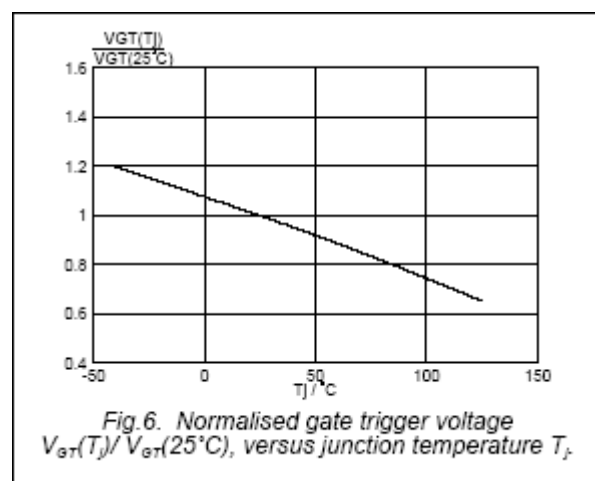
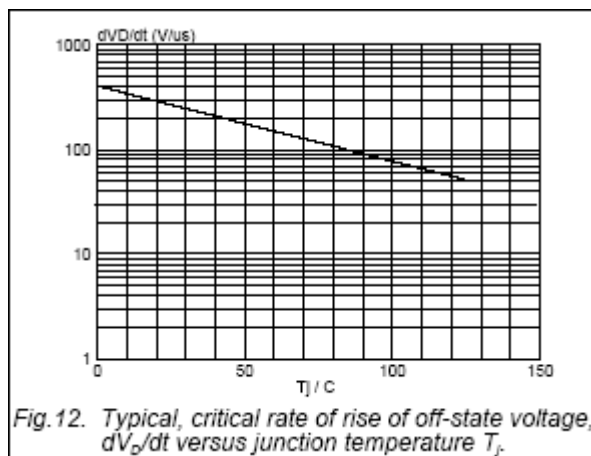
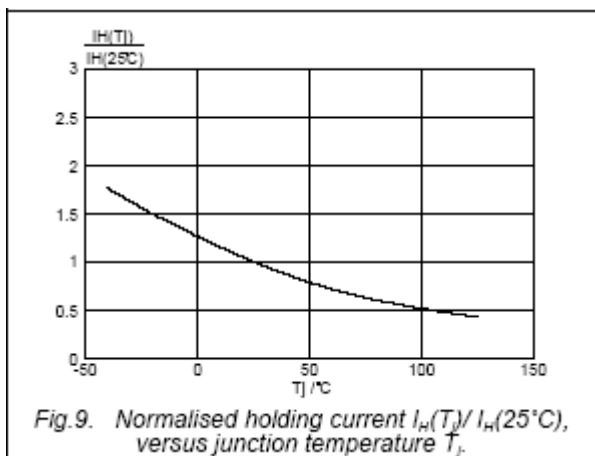
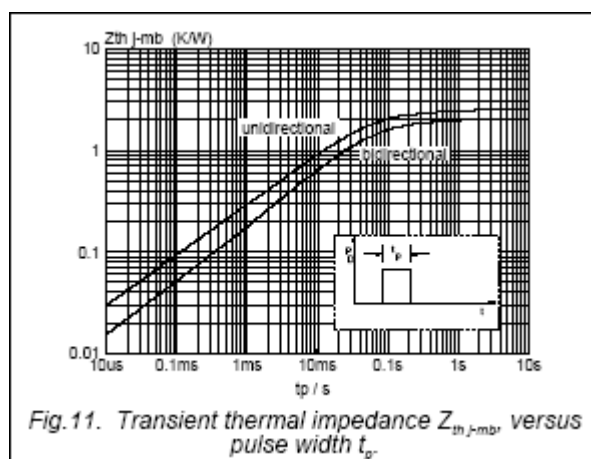
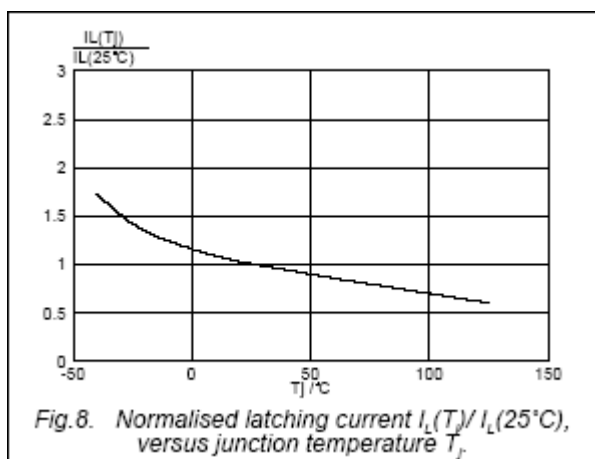
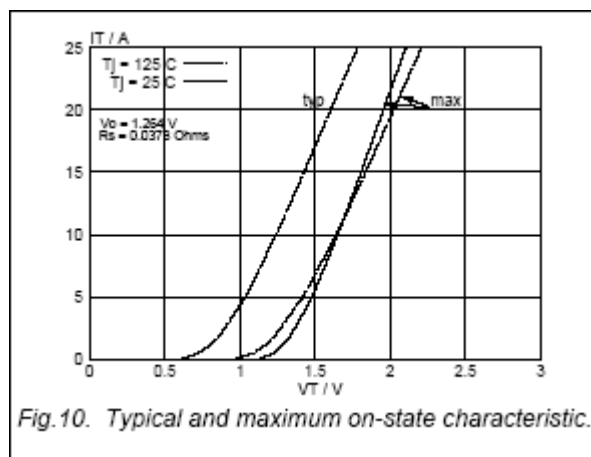
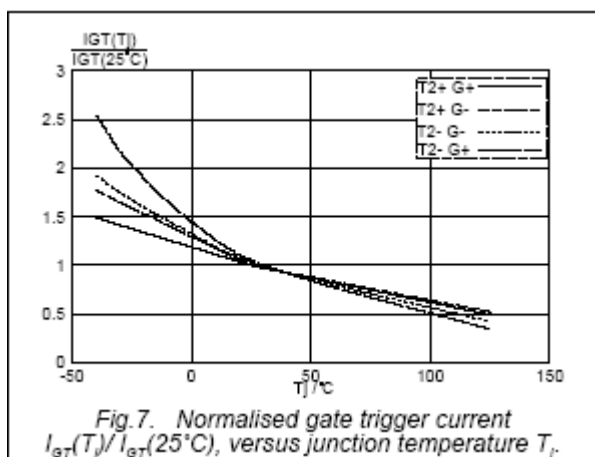
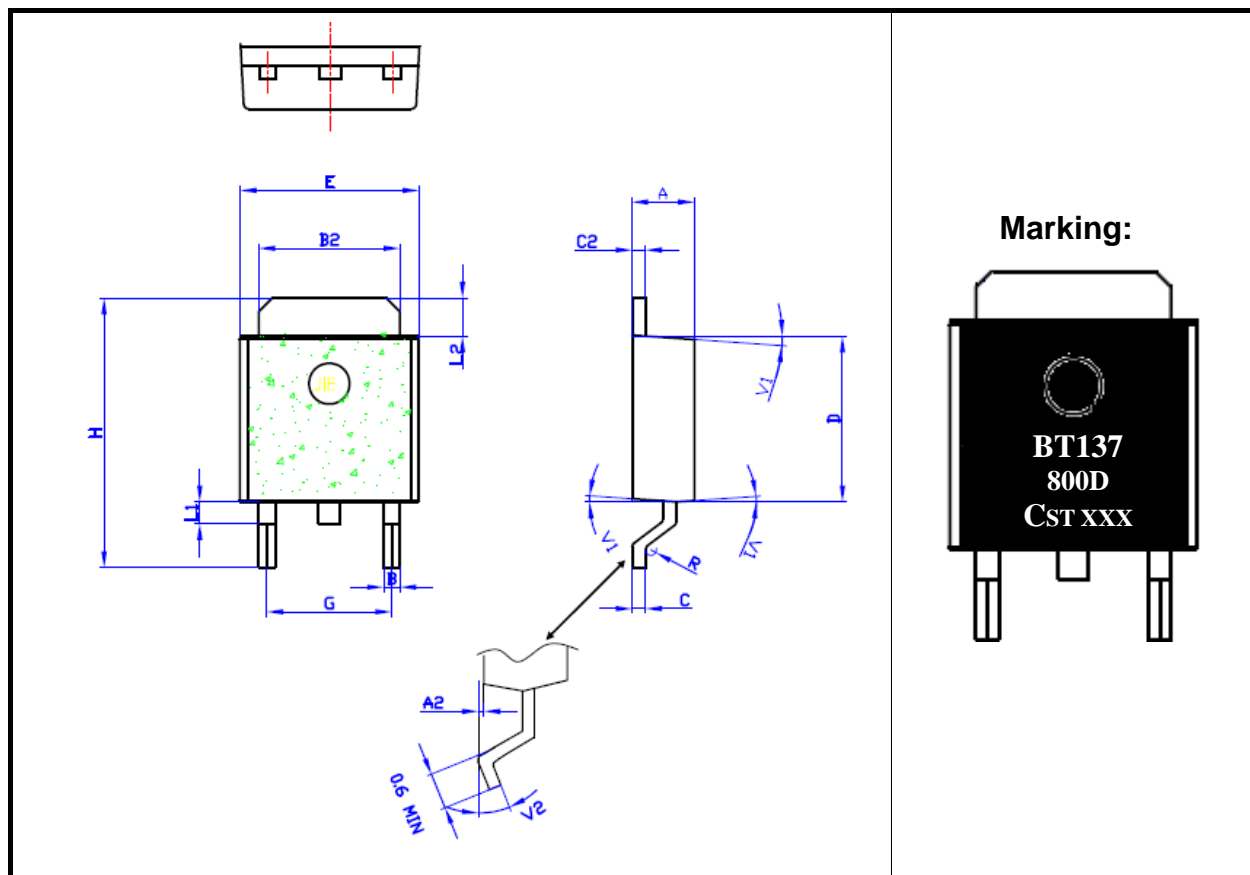


Fig.6. Normalised gate trigger voltage  $V_{GT}(T) / V_{GT}(25^\circ\text{C})$ , versus junction temperature  $T_J$ .



## 10、Package outline(TO-252)



| DIM | Inches |       |       | Millimeters |      |       |
|-----|--------|-------|-------|-------------|------|-------|
|     | Min    | Type  | Max   | Min         | Type | Max   |
| A   | 0.087  | -     | 0.094 | 2.20        | -    | 2.40  |
| A2  | 0.001  | -     | 0.009 | 0.03        | -    | 0.23  |
| B   | 0.022  | -     | 0.026 | 0.55        | -    | 0.65  |
| B2  | 0.205  | -     | 0.213 | 5.20        | -    | 5.40  |
| B3  | 0.030  | -     | 0.033 | 0.76        | -    | 0.85  |
| B4  | -      | 0.013 | -     | -           | 0.32 | -     |
| C   | 0.018  | -     | 0.024 | 0.45        | -    | 0.62  |
| C2  | 0.016  | -     | 0.021 | 0.40        | -    | 0.54  |
| D   | 0.236  | -     | 0.244 | 6.00        | -    | 6.20  |
| E   | 0.252  | -     | 0.260 | 6.40        | -    | 6.60  |
| G   | 0.173  | -     | 0.181 | 4.40        | -    | 4.60  |
| H   | 0.384  | -     | 0.419 | 9.75        | -    | 10.65 |
| L1  | -      | 0.031 | -     | -           | 0.8  | -     |
| L2  | 0.071  | -     | 0.075 | 1.80        | -    | 1.90  |
| V1  | -      | 4°    | -     | -           | 4°   | -     |
| V2  | 0°     | -     | 8°    | 0°          | -    | 8°    |